

**DRY GRADING GUIDELINES
BLACKWOOD**

MILL RUN FLOORING

Minimum length	0.6 metres
Burls	Unlimited
Sapwood	Maximum 20% of face of board
Stain	Unlimited
Bark Groove	Permitted provided length does not exceed 150mm and width 10mm
Surface checks	Slight checking permitted
Knots	Solid knots permitted. Loose knots excluded
Wane	Not permitted
Want	Not permitted
Grub holes	Not permitted
Pinholes	Permitted (Maximum 5 holes in any 100mm)
Primary or dry rot	Not permitted
End splits	Not permitted
Heart & heart shake	Not permitted