

DRY GRADING GUIDELINES
BLACKWOOD
ROUGH SAWN FURNITURE GRADE

Minimum length	0.6 metres (Target length 2.4 metres and longer)
Burls	Unlimited
Sapwood	Maximum 20% of face of board Combined maximum 30% of edges of board
Stain	Unlimited
Bark Groove	Permitted or Unlimited
Surface checks	Permitted if removable by normal dressing
Knots	Solid knots permitted, provided not excessive
Wane	Maximum 10% length of board
Want	5mm on edge and face
Grub holes	Permitted, provided not excessive
Pinholes	Maximum of ten in any one metre of length
Primary or dry rot	Permitted if removable by normal dressing
End splits	Splits may be left in if two boards can be recovered either side of the split.
Heart & heart shake	Not permitted
Width Range	50 – 300mm (It would be expected that there would be no more than 5% 50mm width per volume of pack)