

# DRY GRADING GUIDELINES

## Blackwood

### Rough Sawn & Flooring

	<b>Mill Run Grade</b>
<b>Minimum length</b>	0.6 metres
<b>Burls</b>	Unlimited
<b>Sapwood</b>	Maximum 20% of face of board
<b>Stain</b>	Unlimited
<b>Bark Groove</b>	Permitted provided length does not exceed 150mm and width 10mm
<b>Surface checks</b>	Slight checking permitted
<b>Knots</b>	Solid knots permitted. Loose knots excluded
<b>Wane</b>	Not permitted
<b>Want</b>	Not permitted
<b>Grub holes</b>	Not permitted
<b>Pinholes</b>	Permitted (Maximum 5 holes in any 100mm)
<b>Primary or dry rot</b>	Not permitted
<b>End splits</b>	Not permitted
<b>Heart &amp; heart shake</b>	Not permitted