

DRY GRADING GUIDELINES

Blackwood

Rough Sawn

	Select Grade	Standard Grade
Minimum length	0.6 metres	0.6 metres
Burls	Unlimited	Unlimited
Sapwood	Maximum 5mm wide on face, unlimited on edge	Unlimited
Stain	Light, maximum 20% of the length of the board	Light, maximum 50% of the length of the board
Bark Groove	Maximum length 20mm, maximum width 5mm, one per board length	Unlimited
Surface checks	Permitted if removable by normal dressing	Permitted if removable by normal dressing
Knots	Solid knots permitted, one sound knot per 2 metres of board length	Solid knots and small pin knots permitted
Wane	Not permitted	Not permitted
Wane	5mm on edge and face	5mm on edge and face
Grub holes	Not permitted	Maximum of one in any one metre of length
Pinholes	Maximum of one in any one metre of length	Unlimited
Primary or dry rot	Permitted if removable by normal dressing	Permitted if removable by normal dressing
End splits	Not permitted	Not permitted
Heart & heart shake	Not permitted	Permitted in one face