

DRY GRADING GUIDELINES

Celery Top Pine

Rough Sawn

	Select Grade	Standard Grade	Utility Grade
Minimum length	0.6 metres	0.6 metres	0.6 metres
Burls	Unlimited	Unlimited	Unlimited
Sapwood	Maximum 20mm wide on face, unlimited on edge	Unlimited	Unlimited
Stain	Light, maximum 20% of length of the piece	Light, maximum 50% of length of the piece	Unlimited
Bark groove	Maximum length 20mm and limit of two in any one metre of length	Maximum length 50mm and limit of two in any one metre of length	Maximum width 5 mm and not intersecting ends, aggregate length not exceeding 50% of board length
Surface checks	Permitted if removable by normal dressing	Maximum width 1mm, unlimited number	Unlimited
Knots	Maximum width 20mm, two in any one metre of length. Loose knots not permitted	Unlimited Loose knots not permitted	Unlimited number, maximum width of 50mm or one half of board width, whichever is the lesser
Wane	Not permitted	10mm on edge and face	10mm on edge and face
Want	5mm on face and edge	10mm on edge and face	10mm on edge and face
Grub holes	Not permitted	Clean grub holes permitted. Maximum diameter 5mm, one per each metre of length	Permitted
Pinholes	Maximum of five in any one metre of board length	Permitted provided that the strength of the board is not compromised	Permitted provided that the strength of the board is not compromised
Primary or dry rot	Primary - not permitted Dry - must be removable by normal dressing	Primary - not permitted Dry- slight	Primary - not permitted Dry - slight
End splits	Not permitted	Not permitted	Not exceeding 150mm in length or half the width of the board, whichever is lesser
Heart & heart shake	Not permitted	Slight	Slight