Britton Timbers

DRY GRADING GUIDELINES TASMANIAN OAK

FLOORING

	Prime	Classic	Utility
Minimum length 19mm	0.9 metres	0.9 metres	0.9metres
Minimum Length 12/14mm	0.45 metres	0.45 metres	0.45 metres
Burls	Unlimited	Unlimited	Unlimited
Sapwood	Unlimited	Unlimited	Unlimited
Stain & natural discolouration	Unlimited	Unlimited	Unlimited
Black speck	Slight	Unlimited	Unlimited
Tight gum vein	Face - maximum width 3mm, maximum individual length 450 mm, aggregate length not to exceed ½ of length of board edge	Unlimited	Unlimited
Loose gum vein	Maximum width 3 mm, not intersecting end or extend surface to surface, aggregate length not to exceed 1/5 of board length	Maximum width 3 mm, not intersecting end, aggregate length not to exceed 50% of board length	Maximum width 3 mm, not intersecting end, aggregate length not to exceed 50% of board length
Hobnail	Unlimited	Unlimited	Unlimited
Gum pockets	Not permitted	Maximum width of 15mm	Maximum width of 15mm
Back sawn gum vein	Maximum 2 mm deep, 1 metre long and 30mm wide across the largest dimension	Unlimited	Unlimited
Surface checks	Maximum width 1.5mm and 250 mm long	Maximum width 1.5 mm, and 250 mm long	Unlimited
Knots	Maximum aggregate width 25 mm or ¼ of board width, one in any one metre length Loose knots not permitted	Maximum width 50 mm or ¼ of board width, one in any one metre length Loose knots not permitted	Maximum width 50 mm or one third of board width. Maximum of one in any one metre length Loose knots not permitted
Grub holes	Not permitted	Not permitted	Maximum width 50 mm or one third of board width. Maximum of one in any one metre length
Pinholes	Diameter not exceeding 2 mm, Maximum of five in any one metre of length	Diameter not exceeding 2 mm, maximum of five in any one metre of length	Permitted provided the strength of the board is not compromised
End splits	Not permitted	Not permitted	Not permitted
Heart & heart shake	Not permitted	Not permitted	Slight
Stick Marks	Not permitted	Not Permitted	Unlimited
Hit and Miss	Not permitted	Not Permitted	Slight
Yellow / Blue stain	Not permitted	Not permitted	Unlimited

 $Ref: u: \qa\wi\dry\dwi\dwi\003-dry\ \underline{grading}\ guidelines.docx,\ Rev: 5,\ May-18$

Authorised By: